Direct observation of radiation defects: experiment and interpretation.

S. L. Dudarev

EURATOM/CCFE Fusion Association, Culham Centre for Fusion Energy, Oxfordshire, UK.





IOP PUBLISHING and INTERNATIONAL ATOMIC ENERGY AGENCY Nucl. Pusion 52 (2012) 083019 (12pp)

doi:10.1088/0029-5515/52/8/083019

An integrated model for materials in a fusion power plant: transmutation, gas production, and helium embrittlement under neutron irradiation

M.R. Gilbert, S.L. Dudarev, S. Zheng, L.W. Packer and J.-Ch. Sublet

EURATOM/CCFE Fusion Association, Culham Centre for Fusion Energy, Abingdon, Oxfordshire OX14 3DB, UK

E-mail: mark.gilbert@ccfe.ac.uk

Received 16 January 2012, accepted for publication 11 July 2012 Published 1 August 2012 Online at stacks.iop.org/NF/52/083019

Abstract

The high-energy, high-intensity neutron fluxes produced by the fusion plasma will have a significant life-limiting impact on reactor components in both experimental and commercial fusion devices. As well as producing defects, the neutrons bombarding the materials initiate nuclear reactions, leading to transmutation of the elemental atoms, Products of many of these reactions are gases, particularly helium, which can cause swelling and embrittlement of materials

This paper integrates several different computational techniques to produce a comprehensive picture of the response of materials to neutron irradiation, enabling the assessment of structural integrity of components in a fusion power plant. Neutron-transport calculations for a model of the next-step fusion device DEMO reveal the variation in exposure conditions in different components of the vessel, while inventory calculations quantify the associated implications for transmutation and gas production. The helium production rates are then used, in conjunction with a simple model for He-induced grain-boundary embrittlement based on electronic-structure density functional theory calculations, to estimate the timescales for susceptibility to grain-boundary failure in different fusion-relevant materials. There is wide variation in the predicted grain-boundary-failure lifetimes as a function of both microstructure and chemical composition, with some conservative predictions indicating much less than the required lifetime for components in a fusion power plant.

(Some figures may appear in colour only in the online journal)

1. Introduction

In magnetic-confinement fusion devices a large number production of gas atoms, such as helium (He) and hydrogen of high-energy neutrons are generated in the plasma by (H). These reactions, which include neutron capture followed deuterium-tritium fusion reactions. These neutrons escape by α -particle (⁴He²⁺) emission, often written as (n, α), and from the plasma and irradiate the materials that make up the neutron capture and proton (1H+) emission (n,p), generally reactor vessel. One of the key outstanding issues for the fusion occur less frequently than the major (n, γ) reactions, but have materials programme is in the understanding of how neutrons a much more significant effect on properties of materials, influence the properties of materials over the projected lifetime particularly metals and alloys. Even at low concentrations, of a fusion power plant. Not only do the incident neutrons gas particles can have severe life-limiting consequences for cause atomic displacements within the materials, leading to materials, with He being a particular problem because, with the generation and accumulation of radiation defects, which its low solubility in the crystal lattice, it forms clusters and cause hardening, embrittlement, and irradiation creep, but accumulates at defects, dislocations and at grain boundaries, they also initiate non-elastic nuclear reactions that alter the leading to swelling or embrittlement. nature of the constituent atoms. This process, known as and mechanical properties.

0029-5515/12/083019+12\$33.00

Perhaps even more problematic are the nuclear reactions initiated by fusion neutrons that give rise to the transmutation

In fusion, the issue of transmutation gas production is transmutation or burn-up, changes the chemical composition likely to be a more significant problem than in fission because of materials, leading in turn to measurable changes in structural of the higher neutron fluxes and higher average neutron energies. For example, in figure 1 where a fission spectrum

1

© 2012 LAFA Vienna Printed in the UK & the USA







An integrated model for materials in a fusion power plant



Helium embrittlement





Linear intergranular dilatation versus fluence of helium ions.



Helium embrittlement is a potential cause of failure of materials in a fusion device. Experimental observations (left) show that the production of helium in the bulk of the grains through transmutation nuclear reactions, migration of helium to grain boundaries (right), and the accumulation of helium at grain boundaries give rise to grain boundary decohesion. Decohesion occurs if the concentration of helium at the boundaries reaches a certain critical level.

Helium embrittlement

Nucl. Fusion 52 (2012) 083019

M.R. Gilbert et al

Table 2. Table of calculated critical boundary densities v_{He}^{a} , critical bulk concentrations G_{He}^{a} for He in various elements, and the approximate critical embrittlement-lifetimes t^{a} in DEMO full-power time and equivalent integral dpa. Results for two different grain sizes a shown.

| | u ^e | 0 | C. | FW armour | | blanket at depth of 17–19 cm | |
|---------|-----------------------|------|--------|-------------|----------|------------------------------|----------|
| Element | (em 2) | (μm) | (appm) | t° | dpa° | t ^e | dpa° |
| Fe | $6.90 	imes 10^{14}$ | 5 | 48.8 | 4 months | 4,79 | 2 years | 9.57 |
| V | 6.75×10^{14} | 5 | 56.1 | 1.5 years | 25.07 | 7 years | 41.52 |
| Cr | 5.52×10^{14} | 5 | 39.8 | 5 months | 6.27 | 2.5 years | 12.75 |
| Mo | $8.05 	imes 10^{14}$ | 5 | 75.3 | 2 years | 19.12 | 10 years | 31.26 |
| Nb | 7.41×10^{14} | 5 | 80.0 | 2 years | 31.99 | 10 years | 51.61 |
| Ta | 7.77×10^{14} | 5 | 84.1 | 19 years | 107.60 | 137 years | 304.17 |
| W | 9.16×10^{14} | 5 | 87.2 | 20 years | 88.89 | 228 years | 357.37 |
| Be | $7.94	imes10^{14}$ | 5 | 38.5 | 4 days | 0.08 | 11 days | 0.09 |
| Zr | 8.11×10^{14} | 5 | 113.2 | 4 years | 61.99 | 21 years | 108.80 |
| Fe | 6.90×10^{14} | 0.5 | 488.0 | 4 years | 57.47 | 18 years | 86.13 |
| V | 6.75×10^{14} | 0.5 | 560.5 | 12 years | 200.60 | 69 years | 409.29 |
| Cr | 5.53×10^{14} | 0.5 | 397.8 | 4 years | 60.20 | 23 years | 117.34 |
| Mo | 8.05×10^{14} | 0.5 | 753.2 | 18 years | 172.10 | 114 years | 356.42 |
| Nb | 7.41×10^{14} | 0.5 | 800.1 | 17 years | 271.94 | 100 years | 516.12 |
| Та | 7.77×10^{14} | 0.5 | 841.3 | 216 years | 1223.20 | > 300 years | > 666.00 |
| W | 9.16×10^{14} | 0.5 | 871.5 | >300 years | >1333.00 | >300 years | >470.00 |
| Be | 7.94×10^{14} | 0.5 | 385.2 | 1 month | 0.60 | 4 months | 1.00 |
| Zr | 8.11×10^{14} | 0.5 | 1131.7 | 37 years | 573.39 | 217 years | 1124.29 |





Assuming that all the helium produced in the bulk of the grains migrates to grain boundaries.

Observables and "non-observables"

•Transmutation calculations have made it possible to evaluate observable quantities (concentrations of helium and transmutation-generated impurities as functions of dose/irradiation time). Using the data derived from transmutation calculations, it is possible to find a condition for the onset of structural instability due to helium-assisted grain boundary fracture.

•Calculations of dpa values have not <u>vet</u> produced usable information of similar quality going beyond the dpa values themselves.

•It remains unclear how to relate the calculated dpa values to the (observed) changes of properties of materials due to irradiation.

•dpa values depend sensitively on the energy-dependent elastic and inelastic neutron scattering cross-sections.





Vienna, IAEA, 1-5 October 2012

Direct observation of accumulation of radiation defects



In-situ electron microscope observation of accumulation of radiation defects under self-ion irradiation. Left: Fe ion irradiation of Fe-8%Cr alloys at 300°C, irradiation dose between 5 and 8 dpa, viewed at x80 real time. Right: self-ion irradiation of ultra-high purity iron at 400°C, viewed at x30 real time.



United

K. Arakawa *et al*., Science 318 (2007) 956; K. Arakawa *et al*., Philos. Mag. Lett. 91 (2011) 86; Z. Yao *et al*., Philos. Mag. 90 (2010) 4623

FUSION



uthority

Effects of irradiation on steels



LEFT: fracture toughness of austenitic Fe-Cr-Ni steels exposed to neutron irradiation at temperatures between 25°C and 427°C. Severe embrittlement (loss of fracture toughness) is observed for all the irradiation temperatures for doses > 10 dpa.

RIGHT: fracture toughness of ferritic-martensitic steel EUROFER97 irradiated to 15 dpa by fast neutrons at various temperatures. <u>No irradiation embrittlement</u> is observed if irradiation is performed at temperatures higher than ~370°C.

LHAM CEN

FUSION ENERGY



Visualization of defect structures





A self-interstitial atom defect in iron.



Visualization of defect structures





A self-interstitial atom defect in iron.



Visualization of defect structures





A self-interstitial atom defect in iron.



Self-interstitial atom defects in bcc metals



Density functional theory models for radiation defects

| | Al | Cu | Au | Ni | Pd | Pt | Pu |
|----------|--------------|--------------------|--------------|------------------------|-----------------------------|-----------------------------|------------------------------------|
| $-E_f$ | -0.580^{7} | 1.04^{2} | -0.782^{7} | $1.37^3, 1.43^{16}$ | 1.70^{8} | 1.18^{8} | $1.31; 1.36; 1.08^{18}$ |
| $-E_m$ | 0.57^{11} | 0.72^{2} | | $1.285^3, 1.08^{16}$ | | 1.518 | |
| | V | Nb | Ta | Cr | Mo | W | $F_{\rm C}$ |
| $-E_f$ | 2.51^{10} | 2.99^{10} | 3.14^{10} | 2.64^{10} | $2.96^8, 2.96^{10}$ | 3.56^{10} | $2.02^0, 2.07^9, 2.15^{10}$ |
| E_{m} | 0.62^{10} | 0.91^{10} | 1.48^{10} | 0.91^{10} | $1.28^{\pm0}$ | 1.78^{10} | $-0.65^{0}, 0.67^{9}, 0.64^{10}$ |
| | C | Si | Ge | Be | Ti | Zr | Hf |
| $-E_f$ | -8.2^{4} | $-3.17^1, 3.29^5$ | -2.3^{6} | $0.81^{12}, 1.09^{13}$ | $1.97^{14}, 2.13^{15}$ | $2.17^{15}, 1.86^{17}$ | 2.22^{15} |
| $-E_{m}$ | 1.7^{4} | 0.45 | | $0.72B; 0.89NB^{13}$ | 0.47B; 0.61NB ¹⁴ | 0.51B; 0.67NB ¹⁵ | 0.79B; 0.91NB ¹⁵ |

Vacancies: formation and migration energies (eV)

Self-interstitial atom defects: formation and migration energies (eV)

| | (111) | $\langle 110 \rangle$ | $\langle 100 \rangle$ | tetrahedral | octahedral | E_m |
|----|--------------------------|-----------------------|------------------------------|------------------|--------------------|-------------|
| Fe | $4.66^{\circ}, 4.45^{1}$ | $3.94^0, \ 3.75^1$ | $5.04^{\circ}, 4.75^{\circ}$ | 4.26^{1} | 4.94^{1} | 0.34^{1} |
| V | $3.37^2, 3.14^3$ | $3.65^2, 3.48^3$ | $3.92^2, 3.57^3$ | $3.84^2, 3.69^3$ | $3.96^2, 3.62^3$ | |
| Nb | 5.25^{2} | 5.60^{2} | 5.95^{2} | 5.76^{2} | 6.06^{2} | |
| Ta | 5.83^{2} | 6.38^{2} | 7.00^{2} | 6.77^{2} | 7.10^{2} | |
| Cr | 5.66^{2} | 5.68^{2} | 6.64^{2} | 6.19^{2} | 6.72^{2} | |
| Mo | $7.42^2, 7.34^3$ | $7.58^2, 7.51^3$ | $9.00^2, 8.77^3$ | $8.40^2, 8.20^3$ | $9.07^2, 8.86^3$ | |
| W | 9.55^{2} | 9.84^{2} | 11.49^{2} | 11.05^{2} | 11.68^{2} | |
| Al | 1.959^{4} | 1.869^{4} | 1.579^{4} | 1.790^{4} | 1.978^{4} | 0.084^{4} |
| Ni | 4.69^{5} | 4.99^{5} | 4.07^{5} | 4.69^{5} | 4.25^{5} | 0.14^{5} |
| Si | 3.84^{6} | 3.80 (hexagonal) | 3.85 (caged) | 4.07^{6} | 4.80 (conc. exch.) | 0.18^{6} |



S.L. Dudarev, Ann. Rev. Mat. Res. (2013) in preparation





The structure and magnetism of defects in bcc metals

Huang X-ray diffuse scattering by radiation-induced defects

| Interstitial positions in bcc-lattices | Interstitial positions in fcc-lattices | Symmetry of S(r + ∞) | Curves of iso-intensity in (110) plane of rec. Lattice |
|---|---|--|--|
| | Oclahudrol Tetrahedrol | Cubic (P, 0, 0,) (0, P, 0,) (0, 0, P ₀) | 200 Zero-intensity 200 1192 022 |
| Octohedrol Tetrohedrol (1001-spin) | (100)-4pi (| letragonal | 2000 |
| (MIL-spiri Crowdian | (1111-soint | trigona1 | 200 1110 1 |
| [110]-spid | [110]-spM Craedian | orthorhombic $\begin{pmatrix} P_{i1} & P_{i2} & 0 \\ P_{i2} & P_{i3} & 0 \\ 0 & 0 & P_{i3} \end{pmatrix}$ | |

Correlation of point defect symmetries, the characteristic form of the dipole tensor Py, and the schematic shape of the Un isointensity lines of the Huang scattering around high symmetry Bragg reflections in cubic lattices.



Energy

Authority

P. Ehrhart, Journ. Nucl. Mater. 69-70 (1978) 200-214



Huang X-ray diffuse scattering by radiation-induced defects

3.2. bcc metals

For bcc metals only results from measurements of the Huang scattering are available at present [23]. Results of measurements of the diffuse intensity from e^- -irradiated Mo are shown in fig. 9 for all directions necessary for the determination of the symmetry of the long range displacement field of the defect (see fig. 3). There is intensity that can be described by a q^{-2} law within the experimental error, both in the [110] direction at the (220) reflection and in the [011] direction at the (200) reflection. This clearly shows an orthorhombic displacement field. From the different interstitial configurations proposed for bcc metals therefore only the (110)-split interstitial configuration is compatible with the experimental data. The quantitative results are summarized in table 2. As there are no reliable results on the relaxation of the vacancy in Mo, a value of -0.1 was assumed. (The influence of this parameter is discussed in detail elsewhere [18].) Compared to fcc metals the volume relaxation of the interstitial is quite small; this may be explained by the more open bcc lattice that has more room for an interstitial than the close packed fcc lattice. The value of $\rho_{\rm F}$ seems to be in good agreement with recent results of damage-rate measurements [24].

The anisotropy of the defect is characterized by the directly measured parameters $\pi^{(2)}$ and $\pi^{(3)}$ that are normalized by $\pi^{(1)}$; in addition the parameters $\lambda_1 - \lambda_2$ and $\frac{1}{2}(\lambda_1 + \lambda_2) - \lambda_3$ of the strain tensor λ^* are included. The more probable signs are chosen by a comparison to the results of a model calculation for the $\langle 110 \rangle$ -split [25]. The anisotropy is quite large; the



P. Ehrhart, Journ. Nucl. Mater. 69-70 (1978) 200-214



Huang X-ray diffuse scattering by radiation-induced defects



Vienna, IAEA, 1-5 October 2012

Electron microscope imaging of radiation defects





Electron microscope imaging of radiation defects



- Source: e.g. 150keV W⁺ ions
- Ion beam direction:
- \sim 30° from the electron beam (300kV);
- \sim 15° from the thin foil normal.
- Double tilt specimen holder: T<900°C
- TEM data recorded by Gatan 622 video rate camera, at ~15 frames per second.



Theory: the Howie-Basinski Equations



Theory: the Howie-Basinski Equations



A Model for Solving the Howie-Basinski Equations Numerically



Interpolation procedure for a slice

 $\Phi_{\mathbf{g}}(x,z+\Delta z) = \Phi_{\mathbf{g}}(z+\Delta z)_n - rac{\Delta x}{W} \left[\Phi_{\mathbf{g}}(z+\Delta z)_n - \Phi_{\mathbf{g}}(z+\Delta z)_{(n-1)}
ight]$ W when the shift angle $q_{\mathbf{g}}$ for given \mathbf{g} is positive. Δz $\Phi_{\mathbf{g}}(x,z+\Delta z) = \Phi_{\mathbf{g}}(z+\Delta z)_n + rac{\Delta x}{W} \left[\Phi_{\mathbf{g}}(z+\Delta z)_{(n+1)} - \Phi_{\mathbf{g}}(z+\Delta z)_n
ight]$ when the shift angle $q_{\mathbf{g}}$ for given \mathbf{g} is negetive. When $W \to 0$, $\begin{aligned} (\mathbf{k} - \mathbf{g})_x \frac{\partial \Phi_{\mathbf{g}}(x, z)}{\partial x} - (\mathbf{k} + \mathbf{g} + \mathbf{s}_{\mathbf{g}})_z \frac{\partial \Phi_{\mathbf{g}}(x, z)}{\partial z} \\ &= \sum_{g'} (1 - \delta_{gg'}) \pi i U_{g-g'} \Phi_{\mathbf{g}'}(x, z) + 2\pi i (\mathbf{k} - \mathbf{g} - \mathbf{s}_{\mathbf{g}})_z s_{\mathbf{g}-\mathbf{R}} \Phi_{\mathbf{g}}(x, z) \end{aligned}$ Δx Z. Zhou et al. (2007) Atomic Energy Authority CCFE is the fusion resear

Distortion Fields of Defects

How can we 'see' diffraction amplitude contrast from dislocations?



Effects of the Column Approximation

0.00000

0.00020

0.00010

elapade i ele

rhowarty

CA

50 0



Simulated Weak-Beam images loop size: 10 nm Image size: 20 nm x 20 nm f – Sample foil normal g – Diffraction vector b – Burgers vector

Imaging Conditions: Sample: Flat on loop in Silicon Foil thickness: 150 nm Accelerating voltage: 100 kV (g. 5g)

100 C

KiAnastient:

tee e



200 0

CCFE is the fusion resear Z. Zhou et al. (2007) Atomic Energy Authority

Simulated WB images of small dislocation loops



Comparison between the simulated and experimental images

Simulated and experimental WB images of inclined interstitial Frank loops



The effect of changing the diffraction conditions

(g,ng) g=002





n = 3.75

4.25

4.50

5.25

6.25

5.50



Z. Zhou *et al.,* Philos. Mag. 86 (2006) 4851



The influence of the foil thickness (inclined loops, 1 – 5 nm diameter)

- O

CULHAM CENTRE FUSION ENERGY

(g,4.25g) g=002 d=5 nm

d=3 nm

- 0

d=2 nm

d=1 nm





CCFE is the fusion research arm of the United Kingdom Atomic Energy Authority

5.00nm 5.00nm 5.00nm 5.00nm — **- -** - g 5.00nm 5.00nm 5.00nm 5.00nm 2.00nm 2.00nm 2.00nm 2.00mm **___**a Z. Zhou et al. (2007) 1.00nm 1.DQnm 1.00nm 1.00nm

Determination of loop size



Determination of loop size



Vienna, IAEA, 1-5 October 2012

Electron microscope observations of radiation defects









A High Voltage Electron Microscope at Osaka University, Japan Energy Authority



CCFE is the fusion research arm

Real-time dynamics of radiation defects.





Authority

In-situ electron microscope observation of dynamic behaviour of radiation defects formed in iron at 300°C. (K. Arakawa, Osaka University, Japan)

FUSION ENERGY

Real-time dynamics of radiation defects.





Dislocation loops migrating in high purity iron at 675K. The loops are produced by *in-situ* self-ion irradiation (Z. Yao, M.L. Jenkins, and M.A. Kirk, University of Oxford and Argonne National Laboratory).





Trajectories of loops migrating in ion-irradiated samples.

Trajectories of dislocation loops migrating in ion-irradiated iron. The trajectories show evidence of that mobile loops are trapped by some invisible objects.





Langevin dynamics simulations of interacting nano-loops



Left: experimentally observed trajectories of loops in ion-irradiated iron (Yao and Jenkins). Right: trajectories of motion simulated using Langevin dynamics, taking into account interaction with the "invisible" vacancy clusters. Loops sizes match those observed experimentally.



Phys. Rev. B81 (2010) 224107



Vienna, IAEA, 1-5 October 2012 Time evolution of loop formation







Loops do not form ins

Fe irradiated with 100 keV Xe⁺ ior





The dose rate effects



The low dose rate limit. Defects diffuse independently and are eventually absorbed by the pre-existing line dislocations.



Uniceu Kingdom Atomic Energy Authority



The dose rate effects





tomic

The high dose rate limit. Defects interact, form clusters and rafts, and eventually form microstructure different from the microstructure formed in the low dose rate limit.

FUSION ENERGY



The dose rate effects.

Dose rates characterizing various types of irradiation:

- Electron irradiation in an ultra-high-voltage electron microscope (3 MeV electron irradiation, Osaka University, Japan) 10⁻³ dpa/sec (= 80 dpa/24 hours).
- Ion irradiation in an *in-situ* electron microscope facility (Argonne National Laboratory, USA) 8·10⁻⁴ dpa/sec (= 70 dpa/24 hours)
- Ion irradiation facilities (e.g. JANNUS at CEA Saclay, France) 10 to 100 dpa/24 hours
- Neutron irradiation typically involves much lower dose rates:
 0.1.10⁻⁶ to 1.10⁻⁶ dpa/sec (= 0.008 to 0.08 dpa/24 hours)





Dose rate effects (= effects of interaction between radiation defects) are observed even for neutron irradiation



Dislocation loop structures formed in Fe under ion irradiation.





Kingdom

Atomic

Ordered dislocation loop structures formed in ultra-high pure Fe irradiated with 150 keV Fe+ ions at 300K up to the dose of 10^{19} ion/m⁻² (~6 dpa).

E n e r g y Authority CCFE is the fusion research arm of the United Kingdom Atomic Energy Authority



Langevin dynamics simulations of interacting nano-loops





tomic

Simulated dynamics of interacting nano-dislocation loops. Loop mobility matches that of in-situ observations. The simulation cell is ~500nm across.

Phys. Rev. B81 (2010) 224107

FUSION

The dose rate effects in ion implantation hardening



Temperature dependence of irradiation-induced microstructure





Temperature dependence of irradiation-induced microstructure



A 100 keV cascade in tungsten



Temperature dependence of irradiation-induced microstructure

• Defect yield

The ratio between the number of visible loops per unit area and the number of ion impact events in the same area.

• Cascade efficiency

The ratio between the number of vacancies retained per visible loop and the number of vacancies produced by a single ion impact according to SRIM calculations. In this experiment, the SRIM estimate is 1172 vacancies/ion.

•Note – see next slide – that the number of visible defects produced in a cascade, according to observations, is less than 3% of the NRT dpa value.





Temperature dependence of irradiation-induced microstructure



The relevant variables and observables

- The relevant <u>variables</u> are:
 - 1. Dose
 - 2. Dose rate
 - 3. Temperature
 - 4. Initial microstructure
- The relevant <u>observables</u> are:
 - 1. Concentrations of transmutation products (these are relatively easy to derive from nuclear data)
 - 2. Defect types (e.g. Burgers vectors of defects) and the topology of defect structures
 - 3. Real space distribution of defects produced by irradiation
 - 4. The visible defects
 - 5.

This information is required as input for models describing microstructural evolution. Microstructural evolution models can then be used to compute and predict embrittlement, swelling, creep, loss of thermal conductivity etc.

